

## Simon Property Group Schedules Third Quarter Earnings Release and Conference Call

September 7, 2011

INDIANAPOLIS, Sept. 7, 2011 /PRNewswire via COMTEX/ --

Simon Property Group, Inc. (NYSE: SPG) announced today that financial and operational results for the quarter ended September 30, 2011, will be released before the market opens on October 25, 2011. The Company will host its quarterly earnings conference call and an audio webcast on October 25th at 11:00 a.m. Eastern Time.

The live webcast will be available in listen-only mode at <u>www.simon.com</u> (Investors tab), <u>www.earnings.com</u> and <u>www.streetevents.com</u>. If you are unable to participate during the live webcast, an audio replay will be available beginning at 2:00 p.m. Eastern Time on October 25, 2011, and will be available until 5:00 p.m., November 8, 2011, by dialing 1-888-286-8010 and entering the passcode "91143528." The call will also be archived on <u>www.simon.com</u>, <u>www.earnings.com</u> and <u>www.streetevents.com</u> for approximately 90 days.

Simon Property Group, Inc. is an S&P 500 company and the largest real estate company in the U.S. The Company currently owns or has an interest in 391 retail real estate properties comprising 261 million square feet of gross leasable area in North America, Europe and Asia. Simon Property Group is headquartered in Indianapolis, Indiana and employs more than 5,000 people worldwide. The Company's common stock is publicly traded on the NYSE under the symbol SPG. For further information, visit the Simon Property Group website at <a href="http://www.simon.com">www.simon.com</a>.

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